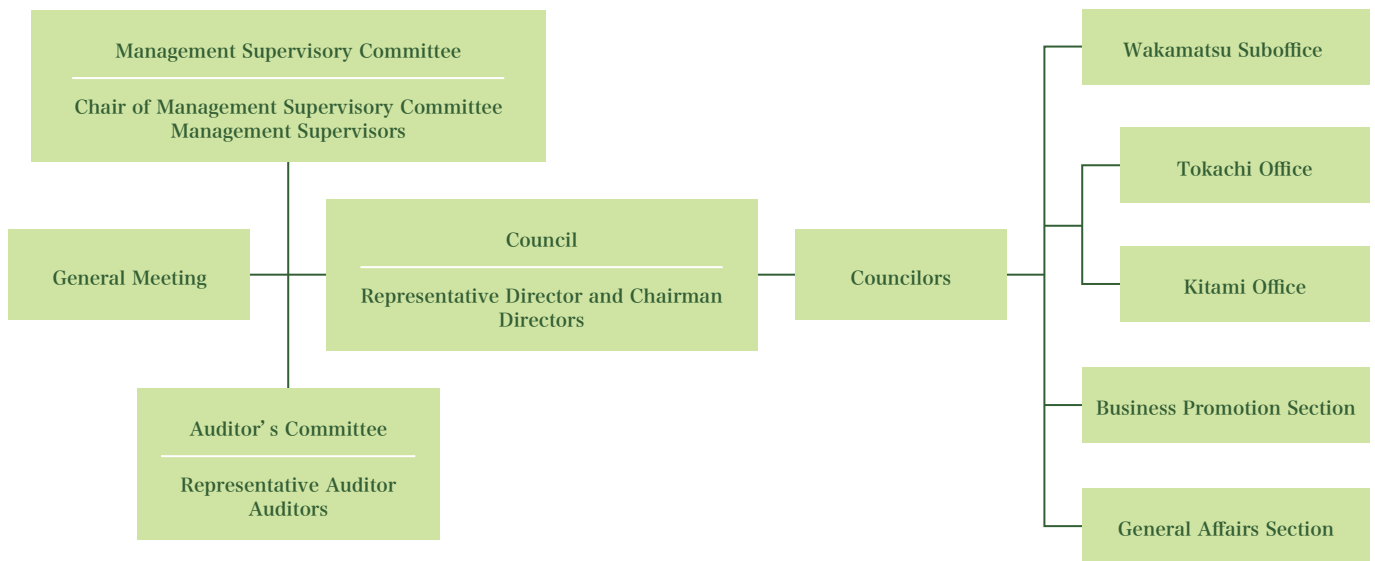


Organization

Name	Hokkaido Chikuren Agricultural Cooperative Association
Established	March 29, 1974
Investment	465,490,000 yen
No. of Members	12 (Regular Members: 11, Associate Members: 1)
No. of Staff	23



Location

Head Office

1-2-29 Atsubetsu Higashi Gojo , Atsubetsu-ku, Sapporo, Hokkaido, Japan 004-0005

Tel: 011-809-5121 / Fax: 011-809-5129

Kitami Office

193-2 Toyota, Kitami, Hokkaido, Japan 099-0872

Tokachi

12-3 Bisei Yonsen , Memuro, Kasai District, Hokkaido, Japan 082-0076

Wakamatsu Suboffice

531-1 Tomisato, Kitahiyama-ku, Setana, Kudo District, Hokkaido, Japan 049-4755

Organization History

1974, March	“Hokkaido Livestock Breeding Agricultural Cooperative Association” is established [Livestock Breeding Center : Kita 10, Nishi 4, Chuo-ku, Sapporo]
1975, December	Organization’s name changed to “Hokkaido Chikuren Agricultural Cooperative Association”
1976, January	Office relocated [Kita Building, Kita 7, Nishi 2, Chuo-ku, Sapporo]
June	Expert Committees established (Beef, Dairy, Agricultural Produce, and Pig-breeding)
1979, April	Livestock products and dairy processing plant acquired (Ebetsu City)
1980, January	Transition to cooperative sales model for raw milk
1982, June	Business alliance formed with Seikatsu Club Consumers’ Co-operative Union
July	Hokkaido Chikuren Meat Co., Ltd. is established as a cooperative company (Engaru Town)
December	Hokkaido Chikuren Meat’s Engaru Plant is completed
1984, November	Hokkaido Chikuren Chokuhan Co., Ltd. is established as a cooperative company (Sapporo)
1985, October	Hokkaido Chikuren Chokuhan’s Sapporo Plant is completed
1986, February	Chikuren’s cattle fattening system is established
1987, June	“Hokkaido Chikuren Meat Co., Ltd.” is launched (Merger of former Chikuren Meat and Chikuren Chokuhan)
October	Office relocated [Sapporo Center Building: Kita 5, Nishi 6, Chuo-ku, Sapporo]
1988, November	Hokkaido Chikuren Meat Co., Ltd.’s Kitami Plant is completed
1990, September	Tokyo Head Office is established
November	Metropolitan Food Center (Hokkaido Chikuren Meat Co., Ltd.’s Omigawa Plant) is completed
1996, November	Hokkaido Chikuren Meat Co., Ltd.’s Sapporo New Plant is completed
2000, April	Meat processing plant purchased from Kitami City
2001, September	First BSE case in Japan is detected, and investigations into countermeasures commence
2002, March	SRM incineration facility, an anti-BSE measure, is installed in Hokkaido Chikuren Meat Co., Ltd.’s Kitami Plant
2003, March	Office relocated [JR Tower Office Plaza Sapporo: Kita 5, Nishi 2-5, Chuo-ku, Sapporo]
July	Hokkaido Chikuren Meat Co., Ltd.’s Sapporo No. 2 Plant is completed
2004, August	30th Anniversary Ceremony is held
2006, August	Tokyo Sales Office relocated [Shiodome Puripura Building: 2-1-6 Higashi Shinbashi, Minato City, Tokyo]
2010, June	Tokyo Sales Office relocated [Sankaido Building: 1-9-13 Asakusa, Minato City, Tokyo]
2015, July	Head Office relocated [1-2-29 Atsubetsu Higashi Gojo , Atsubetsu-ku, Sapporo]